



One-step synthesis of γ -Fe₂O₃/Fe₃O₄ nanocomposite for sensitive electrochemical detection of hydrogen peroxide

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ABSTRACT

Maghemite/magnetite nanocomposite (γ -Fe₂O₃/Fe₃O₄) was prepared via an electrochemical method using pulse alternating current and applied for electrocatalytic reduction and sensing of hydrogen peroxide. The structural and compositional analysis of the γ -Fe₂O₃/Fe₃O₄ was characterized by XRD, SEM, TEM and XPS. Its thermal decomposition behavior was studied using TG/DSC. The mechanism for γ -Fe₂O₃/Fe₃O₄ nanocomposite formation was proposed. Furthermore, the H₂O₂ sensing performance of the γ -Fe₂O₃/Fe₃O₄ nanocomposite was evaluated in 0.1 M KH₂PO₄. The sensor exhibited a fast electron transfer process in γ -Fe₂O₃/Fe₃O₄ nanocomposite. The optimized H₂O₂ sensor revealed a remarkable low limit of detection of 0.05 μ M, a wide linear range from 0.0002 to 8 mM, and a fast response time of 2 s. These results demonstrated that γ -Fe₂O₃/Fe₃O₄ prepared via an electrochemical method using pulse alternating current is a promising efficient material for electrochemical sensing of H₂O₂.

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1. Introduction

Hydrogen peroxide (H₂O₂) is a simple compound, but it plays an important role in biological, environmental, pharmaceutical and others applications [1–3]. Besides its well-known cytotoxic effects hydrogen peroxide is formed in the human body as a by-product of some oxidative metabolic reactions [4,5]. Excessive amount of H₂O₂ can trigger cell proliferation that may culminate into various diseases such as cancer, cardiovascular and neurodegenerative disorders [6]. Thus the H₂O₂ detection with a reliable, rapid and economic method is of great important in many industrial fields.

A wide range of techniques including spectrophotometry [7], fluorimetry [8], and chemiluminescence [9] has been developed to detect H₂O₂. However, these methods have significant drawbacks [10]. Since H₂O₂ is an electroactive molecule, an electrochemical approach can be extensively employed for hydrogen peroxide determination [11]. The electrochemical sensing technologies have recently attracted a great deal of interest due to their simplicity, low cost, high sensitivity, and fast response [12,13].

Various materials such as noble metals and transition metal oxides [1,14,15] have been exploited as the electrocatalysts for hy-

drogen peroxide sensing. Magnetite (Fe₃O₄) is considered to be a suitable candidate for electrochemical sensor applications owing to its unique peroxidase-like activity, excellent biocompatibility, low toxicity, good stability and high electrochemical activity [16–20]. Moreover, maghemite, γ -Fe₂O₃, (magnetic modification of iron oxide) has been explored as an active and stable electrocatalyst for H₂O₂ reduction [21].

Many ways to prepare Fe₃O₄ and γ -Fe₂O₃ nanoparticles such as co-precipitation, microemulsion, arc-discharge, solvothermal, sonochemical, microwave-assisted, chemical vapor deposition, combustion, laser ablation, carbon arc, laser pyrolysis, sol-gel and high temperature decomposition of organic precursors have been reported [22,23]. Recently, electrochemical synthesis of magnetite and maghemite nanoparticles has gained greater attention due to its advantages over other methods including simplicity, shape and size control, and low cost [17,24–26].

In this study, the γ -Fe₂O₃/Fe₃O₄ nanocomposite was prepared via an electrochemical method using pulse alternating current (PAC). The synthesis of other metal oxide-based materials such as SnO₂-SnO, TiO₂, CuO_x, Co₃O₄/CoOOH and NiO/C nanocomposite using PAC technique has already been described in our previous reports [27–31].

The obtained γ -Fe₂O₃/Fe₃O₄ nanocomposite exhibits excellent electrocatalytic activity for H₂O₂ reduction with a wide linear range from 0.0002 to 8 mM, a low detection limit (LOD) of

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0.05 μM , a fast response time of 2 s, good stability and selectivity.

2. Experimental

2.1. Materials and reagents

Iron foil (99%), sodium hydroxide, hydrogen peroxide, potassium dihydrogen phosphate, potassium hydroxide, isopropyl alcohol, Nafion aqueous dispersion, bidistilled water. The nitrogen used in this study was obtained from a local supplier with a purity of 99.9999%.

2.2. One-step synthesis of $\gamma\text{-Fe}_2\text{O}_3/\text{Fe}_3\text{O}_4$ nanocomposite using PAC

The selection of appropriate synthesis conditions was made during the preliminary investigation on the influence of electrolyte nature and current density on the rate of iron oxidation and the composition of the final products.

The iron foils with the area of 1 cm^2 and thickness of 0.5 mm have been employed as the anode and cathode for the $\gamma\text{-Fe}_2\text{O}_3/\text{Fe}_3\text{O}_4$ nanocomposite preparation. Preliminary the iron electrode surfaces were mechanically polished using sandpaper and washing with bidistilled water. The electrochemical synthesis was carried out using a home designed PAC source (average current density $j_a:j_c = 3:3 \text{ A/cm}^2$) under constant stirring at 200 rpm and cooling conditions to maintain the temperature of 50–60 $^\circ\text{C}$. The electrode potentials were measured relative to an Ag/AgCl reference electrode. The aqueous solution of 2 M NaOH was used as an electrolyte. The resulting precipitate was separated by filtration using a glass filter, washed with bidistilled water to a neutral pH and dried at room temperature.

2.3. Fabrication of sensor

A typical suspension of $\gamma\text{-Fe}_2\text{O}_3/\text{Fe}_3\text{O}_4$ was prepared by dispersing $\gamma\text{-Fe}_2\text{O}_3/\text{Fe}_3\text{O}_4$ nanocomposite (7 mg) in 10% Nafion solution (10 μL) and isopropyl alcohol (1 mL) and sonicated for 30 min. 8 μL of this suspension was transferred on to the surface of the polished glassy carbon rotating disk electrode and dried at room temperature.

2.4. Characterization of $\gamma\text{-Fe}_2\text{O}_3/\text{Fe}_3\text{O}_4$ nanocomposite

The X-ray diffraction (XRD) measurements were carried out on a X-ray powder diffractometer (ARL X'TRA Thermo Fisher Scientific) using Cu $K\alpha$ radiation ($\lambda = 1.5406 \text{ \AA}$). The morphology and surface elemental composition were determined using a SEM (Tesla Vega 3 sb) equipped with an Energy Dispersive Spectrometer (EDS, Oxford Instruments x-act). TEM images were obtained using a JEOL JEM 1400 with an accelerating voltage of 120 kV. Thermal properties were studied by a differential scanning calorimetry (DSC) using SDT Q600 V20.9 Build 20 model. The measurements were carried out at a heating rate of 10 $^\circ\text{C min}^{-1}$ in an air atmosphere within a temperature range of 25–900 $^\circ\text{C}$. X-ray photoelectron spectroscopy (XPS) were obtained with a Thermo Scientific ESCALAB 250 Xi with an Al $K\alpha$ source (1486.6 eV).

A potentiostat-galvanostat (P-45X, Elins) was used to control the applied potential in a three-electrode configuration for all the cyclic voltammetry (CV) and steady-state amperometric measurements. Electrochemical impedance spectra (EIS) were recorded with the frequency ranging from 1 Hz to 120 kHz. Modulated speed rotator (model AFMSRCE, PINE) was used for all the electrochemical experiments. This system contains a glassy carbon rotating disk electrode (5.0 mm diameter, PINE) with a motor controlled rotor (AFMSRX, PINE), an Ag/AgCl reference electrode (3 M KCl), and a

platinum wire (99.95% purity) counter electrode. All electrochemical experiments were carried out at room temperature. All solutions were deaerated using nitrogen for at least 30 min in order to remove the dissolved oxygen.

The pH measurements were performed with a pH meter (Mettler-Toledo AG, CH).

The electrochemical surface area (ECSA) can be estimate according to the equation: $\text{ECSA} = R_f \times S$, where R_f is the roughness factor and S was usually corresponding to their geometric area ($S = 0,248 \text{ cm}^2$, in this work). According to the double-layer capacitance (C_{dl}) of a smooth oxide surface per square centimeter ($60 \mu\text{F cm}^{-2}$) [32,33], R_f was calculated using the equation: $R_f = C_{dl} / 60 \mu\text{F cm}^{-2}$. The double-layer capacitance was determined via plotting the $\Delta I (I_a - I_c)$ against the scan rate of CVs, where I_a is the double-layer anodic current, I_c is the double-layer cathodic current from CV in a narrow potential window.

3. Results and discussion

3.1. Material characterization

The crystal structure and crystallinity of $\gamma\text{-Fe}_2\text{O}_3/\text{Fe}_3\text{O}_4$ nanocomposite were determined by XRD. Maghemite/magnetite crystalline peaks were observed (Fig. 1a) at 18.3 $^\circ$, 30.10 $^\circ$, 35.50 $^\circ$, 43.16 $^\circ$, 53.62 $^\circ$, 57.05 $^\circ$, 62.61 $^\circ$, 74.03 $^\circ$ and 86.97 $^\circ$ assigned to the (111), (220), (311), (400), (422), (511), (440), (533), and (642) planes, respectively. All the main peaks can be indexed as both maghemite ($\gamma\text{-Fe}_2\text{O}_3$) and cubic Fe_3O_4 (space group: Fd-3 m) which are in good agreement with the reported data (ICSD № 159,971). No characteristic peaks of other impurity phases have been detected indicating high purity of the obtained product. More specifically, the crystallite size calculated using the Scherrer formula was about 30 nm.

TG results demonstrate a slight weight loss about 4% for $\gamma\text{-Fe}_2\text{O}_3/\text{Fe}_3\text{O}_4$ nanocomposite at the temperatures ranging from 25 $^\circ\text{C}$ to 150 $^\circ\text{C}$ and from 250 $^\circ\text{C}$ to 350 $^\circ\text{C}$, and DSC results show a weak endothermic peaks at approximately 100 $^\circ\text{C}$ and 330 $^\circ\text{C}$ due to desorption of physically and chemically adsorbed water, respectively [23,34] (Fig. S1). The oxidation of magnetite to hematite occurs at temperature close to 350 $^\circ\text{C}$ [35] through the formation of intermediate product such as metastable maghemite [36]. No weight loss is observed for the maghemite-hematite ($\alpha\text{-Fe}_2\text{O}_3$) transformation.

The morphology of the $\gamma\text{-Fe}_2\text{O}_3/\text{Fe}_3\text{O}_4$ nanocomposite was evaluated by SEM. According to the previous studies reported in the literature, it is difficult to distinguish between magnetite and maghemite due to their similar structural and magnetic properties [37]. Fig. 1b depicts SEM micrograph which reveals the two types of morphology: plate-shaped and complex (sometimes splinter). The average particle size (complex shape) is about 100 nm. The particle agglomeration was observed and the size of particle aggregates varies from 1 to 9 μm . This agglomerate formation indicates that the surface energy of the $\gamma\text{-Fe}_2\text{O}_3/\text{Fe}_3\text{O}_4$ nanocomposite is relatively strong [38,39].

The elemental map acquired by EDS is shown in Fig. S2. This analysis clearly demonstrates a uniform distribution of Fe and O elements in the structure of $\gamma\text{-Fe}_2\text{O}_3/\text{Fe}_3\text{O}_4$ nanocomposite.

The morphological properties of the $\gamma\text{-Fe}_2\text{O}_3/\text{Fe}_3\text{O}_4$ nanocomposite were determined using TEM and revealed an octahedral shape of magnetite particles, which is the main phase of the nanocomposite (Fig. 1c). The strong diffraction rings are visible in the selected area of the electron diffraction pattern (SAED) (Fig. S3) indicating the crystalline nature of the prepared magnetite product. These results were consistent with those obtained from XRD measurements. A poorly crystallized maghemite was formed because of the application of low-temperature synthesis [40].

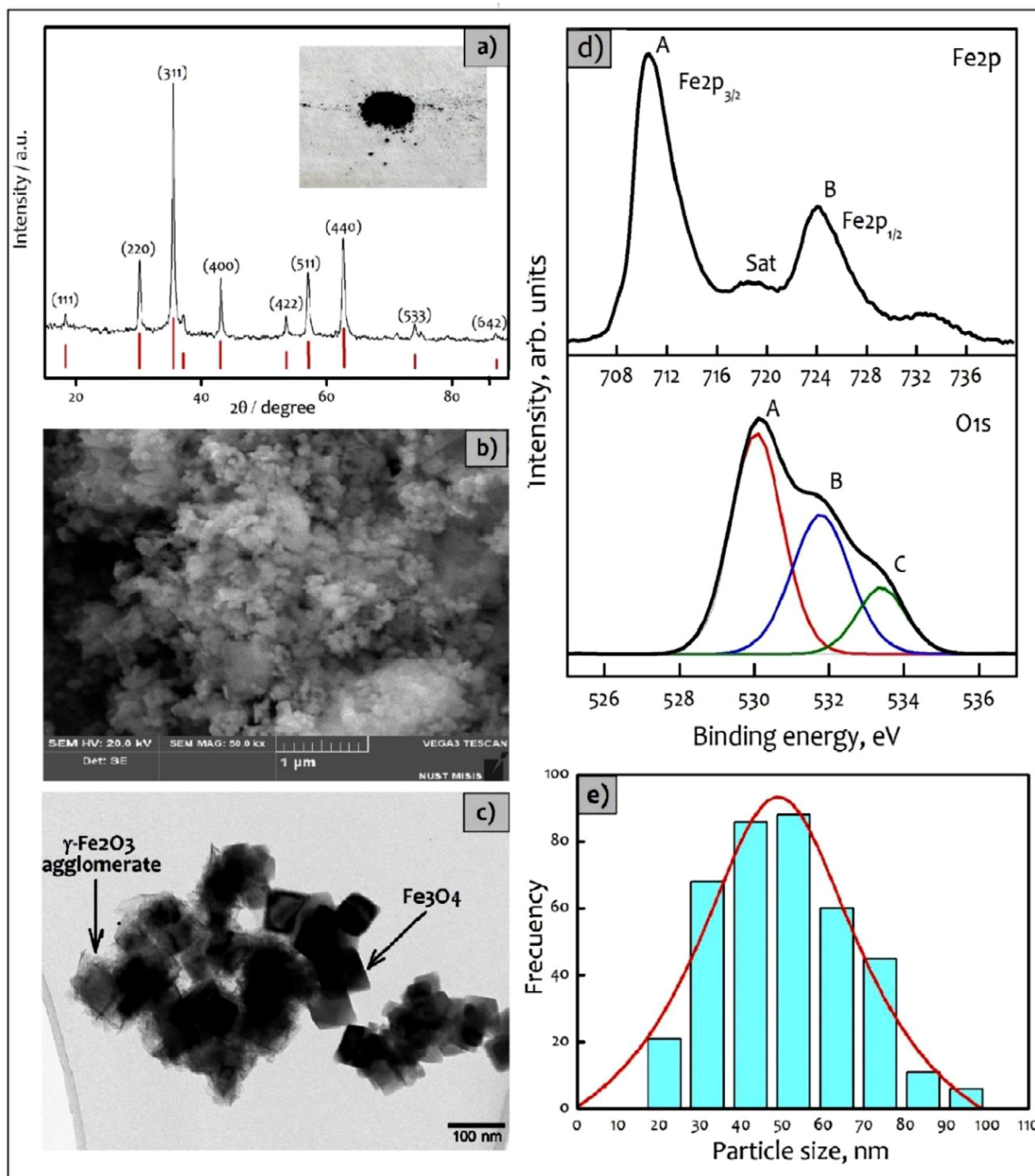


Fig. 1. a) XRD pattern, b) SEM and c) TEM images and e) particle size distribution of γ -Fe₂O₃/Fe₃O₄ nanocomposite; d) Fe2p (top) and O1s (bottom) spectra from the γ -Fe₂O₃/Fe₃O₄ nanocomposite's surface.

Fig. 1e demonstrates a histogram of the Fe₃O₄ particle size distribution obtained from TEM images. The results show that the Fe₃O₄ particle sizes range from 20 to 100 nm with an average grain size close to 50 nm. Thus, the particle size obtained by TEM is slightly higher than the crystallite size determined by XRD, that is consistent with data reported in the literature [41]. Fe₃O₄ nanoparticles tend to form clusters and short chains of octahedra along the (111) crystallographic direction due to inter-particle magnetic force [42].

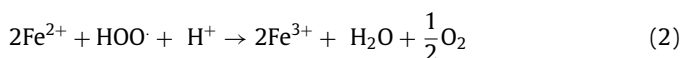
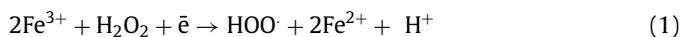
The chemical state and surface composition of the γ -Fe₂O₃/Fe₃O₄ nanocomposite were analyzed by using XPS. The survey spectrum (Fig. S4) indicates the coexistence of Fe, O and C elements. The C1s line contains four components, which can be attributed to C-C, C-COO, CH₂-O and C=O bonds and refers to hydrocarbon contamination of surface, since the nanocomposite powder was exposed to air before XPS studies [43].

The Fe2p and O1s spectra make it possible to evaluate the chemical state of Fe on the nanocomposite's surface as shown in Fig. 1d. The O1s spectrum profile consists of three components A, B, and C with binding energies of 530.0 eV, 531.7 eV, and 533.3 eV, respectively, which are referred to Fe₂O₃ oxide, as well as oxygen chemisorbed on the nanocomposite surface and to oxygen of OH groups and water [44]. The Fe 2p spectrum shows the broad main peaks of Fe 2p_{3/2} and Fe 2p_{1/2} locate at 710.6 eV and 724.2 eV, respectively, which exhibit the typical structure of Fe₃O₄ nanoparticle in the composites [45]. However, the presence of a charge transfer satellite with an energy of 718.6 eV makes it possible to unambiguously assign the Fe chemical state on the nanocomposite surface to the bonds between O and Fe in Fe₂O₃ oxide, i.e. to ferric iron Fe³⁺ [46].

Moreover, the Fe3s spectrum was obtained to assess Fe magnetic state. As is known, the length between the high-spin and low-spin components in the Fe3s spectrum corresponds to the magnetic moment on the Fe atom [47]. The monocrystalline Fe₂O₃ magnetic moment leads to the Fe3s spectrum splitting up to 6.3 eV [48]. The obtained Fe3s spectrum splitting on the γ -Fe₂O₃/Fe₃O₄ nanocomposite surface is 6.8 eV. This indicates the presence existence of a larger local magnetic moment on the Fe atom located in the nanocomposite surface layer.

3.2. The study of the electrocatalytic activity of γ -Fe₂O₃/Fe₃O₄ nanocomposite

Hydrogen peroxide is reduced on a Fe₃O₄ cathode via the well-known mechanism as follows [19,49]:



The electrocatalytic activity of the γ -Fe₂O₃/Fe₃O₄ nanocomposite was studied using cyclic voltammetry (CV). Fig. 2a demonstrates the CV response of γ -Fe₂O₃/Fe₃O₄ sensor obtained in N₂-saturated 0.1 M KH₂PO₄ solution containing H₂O₂ with different concentrations. It can be seen that hydrogen peroxide reduction occurs at the potential nearly -250 mV. The rate of H₂O₂ reduction gradually increases with an increase in the hydrogen peroxide concentration that may be applied for quantitative analysis [19]. Meanwhile, the reduction current is drastically enhanced and the peaks of the Fe²⁺/Fe³⁺ redox couple are disappeared, when H₂O₂ is added to the supporting electrolyte. This indicates an obvious electrocatalytic behavior of γ -Fe₂O₃/Fe₃O₄ nanocomposite during the reduction of H₂O₂ over a wide concentration range [18]. Fig. 2b shows the CV curves of the γ -Fe₂O₃/Fe₃O₄ nanocomposite recorded at different scan rates from 5 to 200 mV s⁻¹. It is obvious that the cathodic current increases with increasing the scan rate. Moreover, the relation between cathodic peak current at -300 mV and square root of sweep rate gives a straight line with a correlation coefficient of 0.9998 (inset in Fig. 2b) indicating that the redox process of the electrode surface is diffusion-controlled with an irreversible H₂O₂ electroreduction [18,19]. Besides, the electrochemically active surface area (ECSA) was also examined for evaluating the intrinsic activity of γ -Fe₂O₃/Fe₃O₄ nanocomposite. The roughness factor and the double-layer capacitance using the ΔI (*I*_a - *I*_c) versus the CVs scan rate (Fig. S5) were calculated to deduce ECSA. The electrochemical active surface area of γ -Fe₂O₃/Fe₃O₄ nanocomposite was estimated about 0.82 cm².

Various factors affecting the operation of the sensor were evaluated and the sensor was optimized to achieve maximum performance.

3.3. The influence of the Fe₃O₄ NPs amount and the supporting electrolyte optimization

A glassy carbon rotating disk electrode coated with different amount of γ -Fe₂O₃/Fe₃O₄ (1 - 12 mg mL⁻¹) was used to explore sensing performance of the prepared nanocomposite. As shown in Fig. 2c, the current response increases with an increase in amount of γ -Fe₂O₃/Fe₃O₄ to 7 mg mL⁻¹ and decreases above 7 mg mL⁻¹. An appropriate amount of the γ -Fe₂O₃/Fe₃O₄ nanocomposite can improve the electron transfer. Further increase of the nanocomposite amount and the thickness of the film can lead to a decrease in the amperometric response due to hindering the electron transfer [4]. The optimal nanocomposite loading used in this work and was estimated to be 7 mg mL⁻¹. Furthermore, the charge transfer

of γ -Fe₂O₃/Fe₃O₄ nanocomposite was evaluated by EIS measurements of different loading nanocomposite. As shown in Fig. S6, the Nyquist plots consist of two distinct parts: a linear part at low frequency and a semicircle part at high frequency for all nanocomposite loading. It is well known that a smaller arc radius means a smaller charge transfer resistance at the electrode/electrolyte interface [50,51]. The high-frequency semicircle starting from the Re (Ohm) axis negative region was apparently associated with the reference electrode behavior (its inertia) and no greater interest for analysis, since it is probably not related to the processes taking place on the working electrode. The low-frequency arc radius of the 7 mg mL⁻¹ nanocomposite loading is smaller than with other loading, which indicates that the charge transfer layer resistance of the nanocomposite loading (7 mg mL⁻¹) interface was the smallest.

The pH value of 0.1 M KH₂PO₄ solution is very essential for the improvement of the electrocatalytic performance of the electrode modified with γ -Fe₂O₃/Fe₃O₄ nanocomposite [19].

Fig. 2d reveals the effect of pH varying from 7.0 to 7.6 on the amperometric response. As can be seen at pH values above 7.3, a noticeable decrease in the current response is observed. Therefore, the electrolytes with pH values in the range from 7.0 to 7.3 were selected for further testing.

3.4. The amperometric response of H₂O₂

It is worth noting that γ -Fe₂O₃/Fe₃O₄ sensor is very sensitive to the change of H₂O₂ concentration. Fig. 2e shows the typical amperometric responses of the γ -Fe₂O₃/Fe₃O₄ sensor upon the successive addition of H₂O₂ into the stirring (1000 rpm) 0.1 M KH₂PO₄ (pH = 7.3) solution. The operating potential was -300 mV. The current signal has a significant step and reaches a stable level within 2 s when a small amount of H₂O₂ is added. This short response time can be attributed to the fact that H₂O₂ is rapidly adsorbed on the surface of the γ -Fe₂O₃/Fe₃O₄ nanocomposite and its electroreduction process is activated [52].

The relationship between current and H₂O₂ concentration is presented in Fig. 2f. The γ -Fe₂O₃/Fe₃O₄ sensor shows two linear responses in the ranges of 200–1000 nM and > 100 μ M (up to 8 mM tested in this work). The limit of detection around 50 nM can be obtained from this γ -Fe₂O₃/Fe₃O₄ nanocomposite based on a signal-to-noise ratio (S/N) of 3.

Table 1 shows the comparison of different electrodes for the H₂O₂ sensing ever reported. The proposed material displayed an excellent comprehensive performance and can be easily prepared by means of a fast and simple procedure. The γ -Fe₂O₃/Fe₃O₄ sensor has the lowest LOD compared with Fe₃O₄-based sensors and the wider linear range that may be due to the larger surface-area-to-volume ratio of magnetic iron oxide particles for H₂O₂ molecules to adsorb or react [53,54]. Therefore, the γ -Fe₂O₃/Fe₃O₄ nanocomposite prepared via an electrochemical method using pulse alternating current is an ideal electrode material for detecting H₂O₂.

Fig. 3(a-c) demonstrates the sensor response before and after washing and long-term stability of the γ -Fe₂O₃/Fe₃O₄ sensor. The γ -Fe₂O₃/Fe₃O₄ sensor has an excellent response to the sensing. There was no significant change in the amperometric response even after washing the sensor. These results indicate good stability γ -Fe₂O₃/Fe₃O₄ sensor towards the detection and determination of H₂O₂. Long-term stability of the developed sensor was evaluated by measuring its amperometric response towards 0.5 mM H₂O₂ over 8 days under room temperature. The sensor response remains quite stable with retention of about 83.4% after 8 days, showing good long-term stability of γ -Fe₂O₃/Fe₃O₄ at room temperature (Fig. 3c).

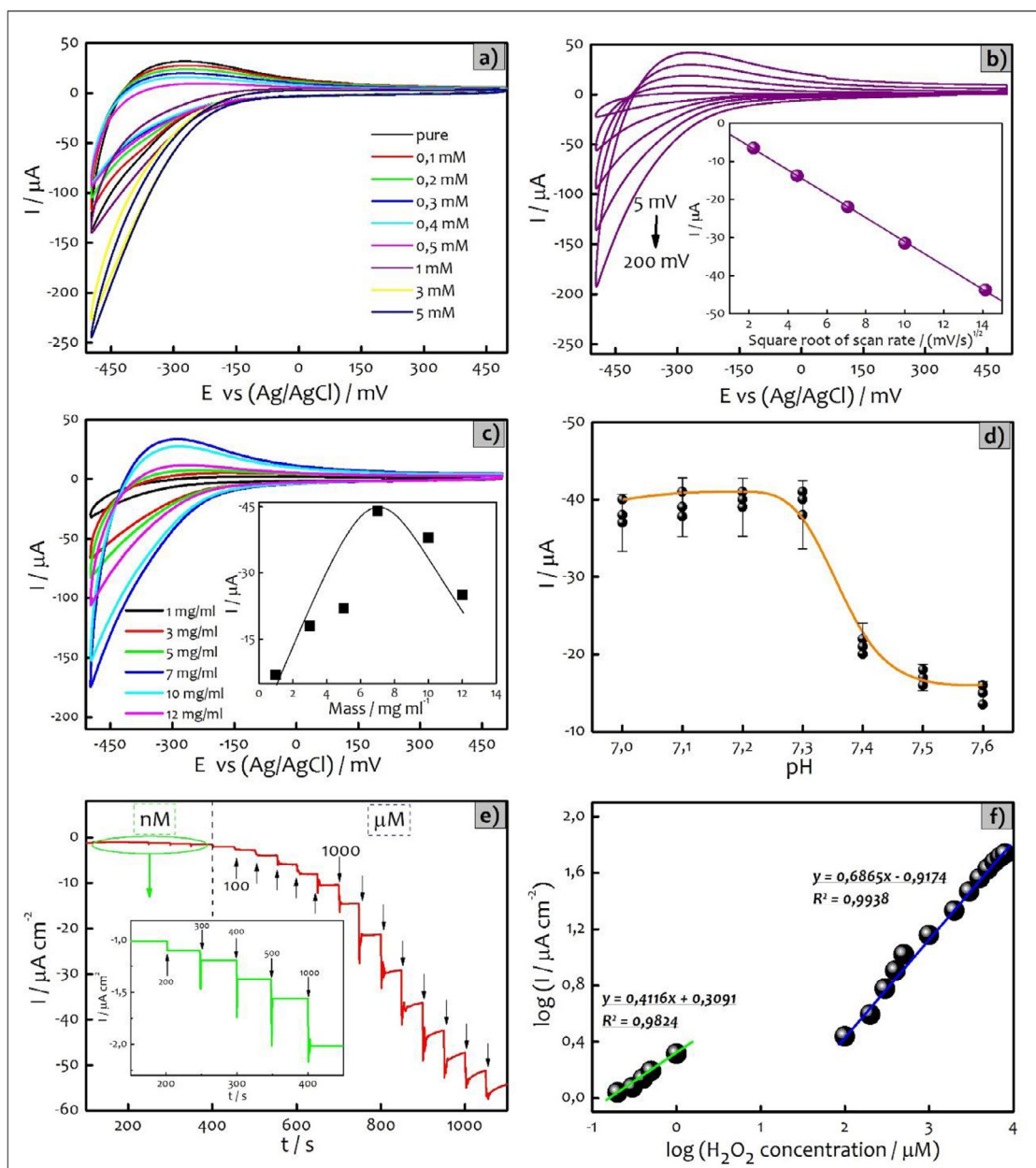


Fig. 2. The $\gamma\text{-Fe}_2\text{O}_3/\text{Fe}_3\text{O}_4$ sensor properties in N_2 saturated 0.1 M KH_2PO_4 (pH = 7.3) solution: a) CVs in the presence of different H_2O_2 concentrations at a scan rate of 100 mV s^{-1} ; b) CVs at different scan rates in the presence of 1 mM H_2O_2 (Inset: linear relationship between the cathodic currents and the square root of scan rates); c) the influence of the $\gamma\text{-Fe}_2\text{O}_3/\text{Fe}_3\text{O}_4$ amount on H_2O_2 detection; d) the effect of the pH value on the amperometric responses of 1 mM H_2O_2 ; e) amperometric response with successive addition of H_2O_2 at potential of -300 mV (vs Ag/AgCl) into the stirring (1000 rpm) solution; f) the relationship between the amperometric response and the H_2O_2 concentration.

Table 1
The comparison of different electrodes for H_2O_2 detection.

Electrode	LOD (μM)	Linear range (mM)	Response time	Ref
Fe_3O_4	1000	–	–	[55]
$\text{Fe}_3\text{O}_4\text{-Fe}_2\text{O}_3$	200	0.2 - 1.8	<3s	[56]
$\text{Fe}_3\text{O}_4/3\text{DG NCs}$	0.078	–	<3s	[18]
3D - Fe_3O_4	2	0.005–4.995	–	[19]
$\text{Fe}_3\text{O}_4\text{@C-Cu/GCE}$	32.6	0.08 - 372	–	[57]
$\text{AgNPs-P(ABA)-Fe}_3\text{O}_4$	1.74	0.005 - 5.5	–	[58]
SPCE GS-Nafion/ $\text{Fe}_3\text{O}_4\text{-Au-HRP}$	12	0.02–2.5	3s	[54]
$\gamma\text{-Fe}_2\text{O}_3/\text{Fe}_3\text{O}_4$	0.05	0.0002 - 8	2s	This work

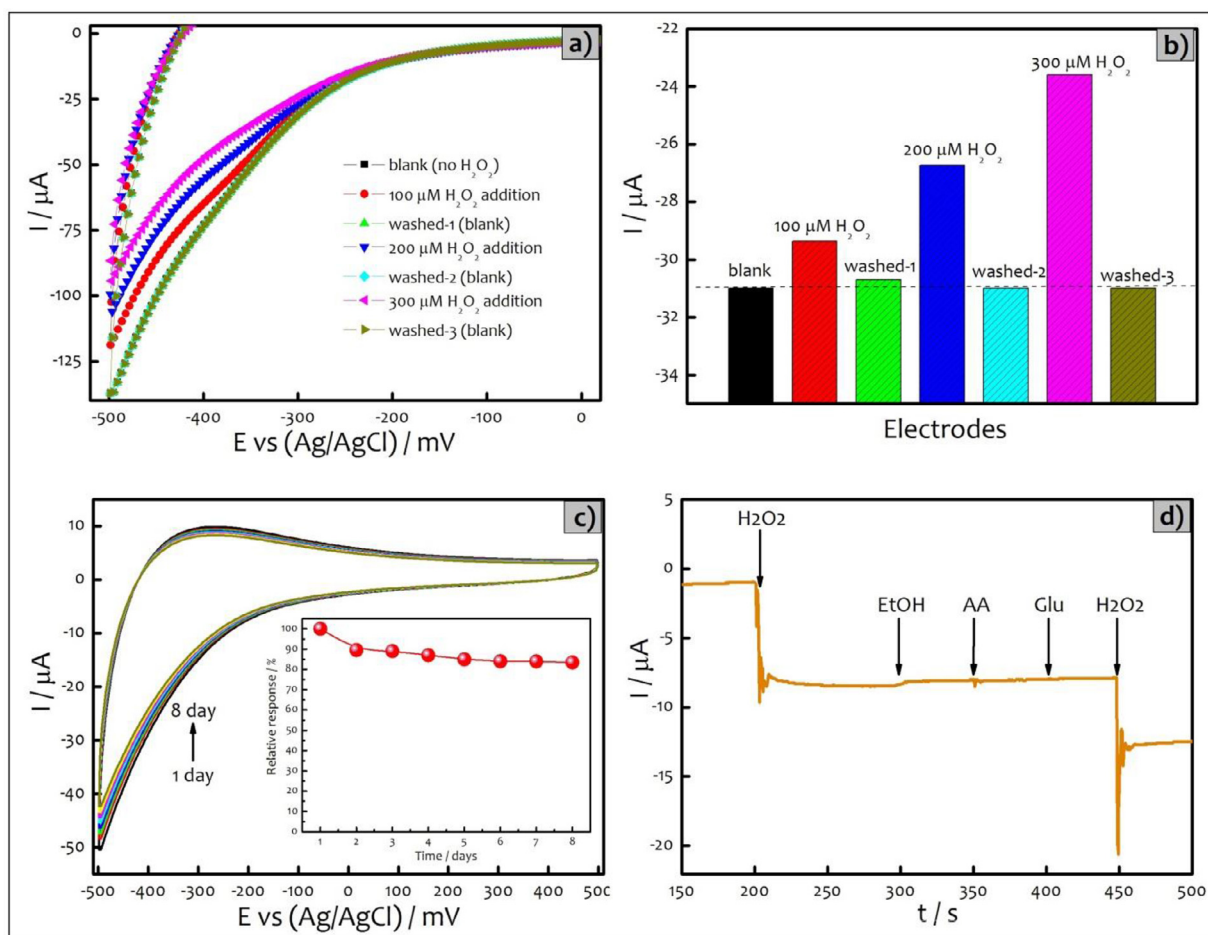


Fig. 3. (a–b) Stability of $\gamma\text{-Fe}_2\text{O}_3/\text{Fe}_3\text{O}_4$ sensor before and after washing towards H_2O_2 sensing at various additions; c) long-term stability of $\gamma\text{-Fe}_2\text{O}_3/\text{Fe}_3\text{O}_4$ sensor; d) an amperometric response of the $\gamma\text{-Fe}_2\text{O}_3/\text{Fe}_3\text{O}_4$ sensor to the successive addition of H_2O_2 , EtOH, AA, Glu- and H_2O_2 (each 2 mM) respectively.

As it is well known, some co-existing physiological species including ethanol (EtOH), ascorbic acid (AA), and glucose (Glu), influence the sensor responses [57,58]. The amperometric responses of $\gamma\text{-Fe}_2\text{O}_3/\text{Fe}_3\text{O}_4$ to the consecutive addition of H_2O_2 (2 mM) and relevant electroactive species including EtOH, AA and Glu (each 2 mM) into the stirring (1000 rpm) 0.1 M KH_2PO_4 (pH = 7.3) solution were recorded (Fig. 3d). The $\gamma\text{-Fe}_2\text{O}_3/\text{Fe}_3\text{O}_4$ sensor was highly selective to H_2O_2 detection and displayed remarkable tolerance to interfering substances. These results indicate that our sensor exhibited good anti-interference ability in practical applications.

3.5. The formation mechanism of $\gamma\text{-Fe}_2\text{O}_3/\text{Fe}_3\text{O}_4$ nanocomposite via an electrochemical method using pulse alternating current

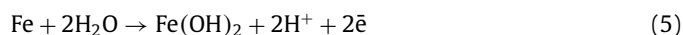
Electrochemical and chemical processes involving iron (ions, hydroxo-complexes, particles of oxides and hydroxides) are extremely diverse and complex. Various iron (III) hydroxo-compounds are formed in an aqueous medium mainly depending on the synthesis conditions [53,59]. There are 16 types of iron oxides and oxyhydroxides which occur comprising iron and oxygen [53].

We propose the following mechanism for $\gamma\text{-Fe}_2\text{O}_3/\text{Fe}_3\text{O}_4$ nanocomposite formation via an electrochemical PAC method taking into account the analysis of the oxidation products, the values of the electrode potentials in different synthesis periods and literature data [40,60–62]. The processes of water discharge with oxygen (3) and hydrogen (4) evolution during the anodic and cathodic pulses, respectively, are essential in determining a synthesis path-

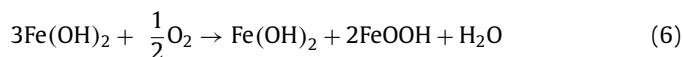
way. Electrochemical synthesis using PAC is characterized by the high-rate processes and intense gas bubbling under high current density in pulses.



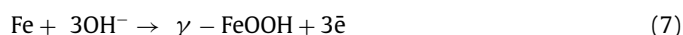
Iron is oxidized during the anodic half-period (pulse and pause). In alkaline solutions, iron hydroxide (II) is formed via oxidation of iron (5) [63]:



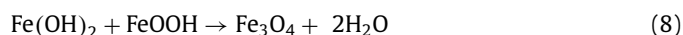
Moreover, Fe(OH)_2 can undergo a number of chemical (in solution or in solid phase) and electrochemical (on the electrode surface) transformations including oxygen-involved reactions (3). After a few minutes of the electrosynthesis the reaction media displayed a light brown color as a result of iron hydroxide (III) or ferric oxyhydroxide FeOOH (6) formation (Fig. 4a) [64]:



Alternatively, a direct electrochemical generation of ferric oxyhydroxide involving iron oxidation process (7) is possible [65]:



The chemical interaction of ferric oxyhydroxide obtained by (6) and (7) and iron hydroxide (II) in solution is actual route of magnetite Fe_3O_4 formation (8) [64]:



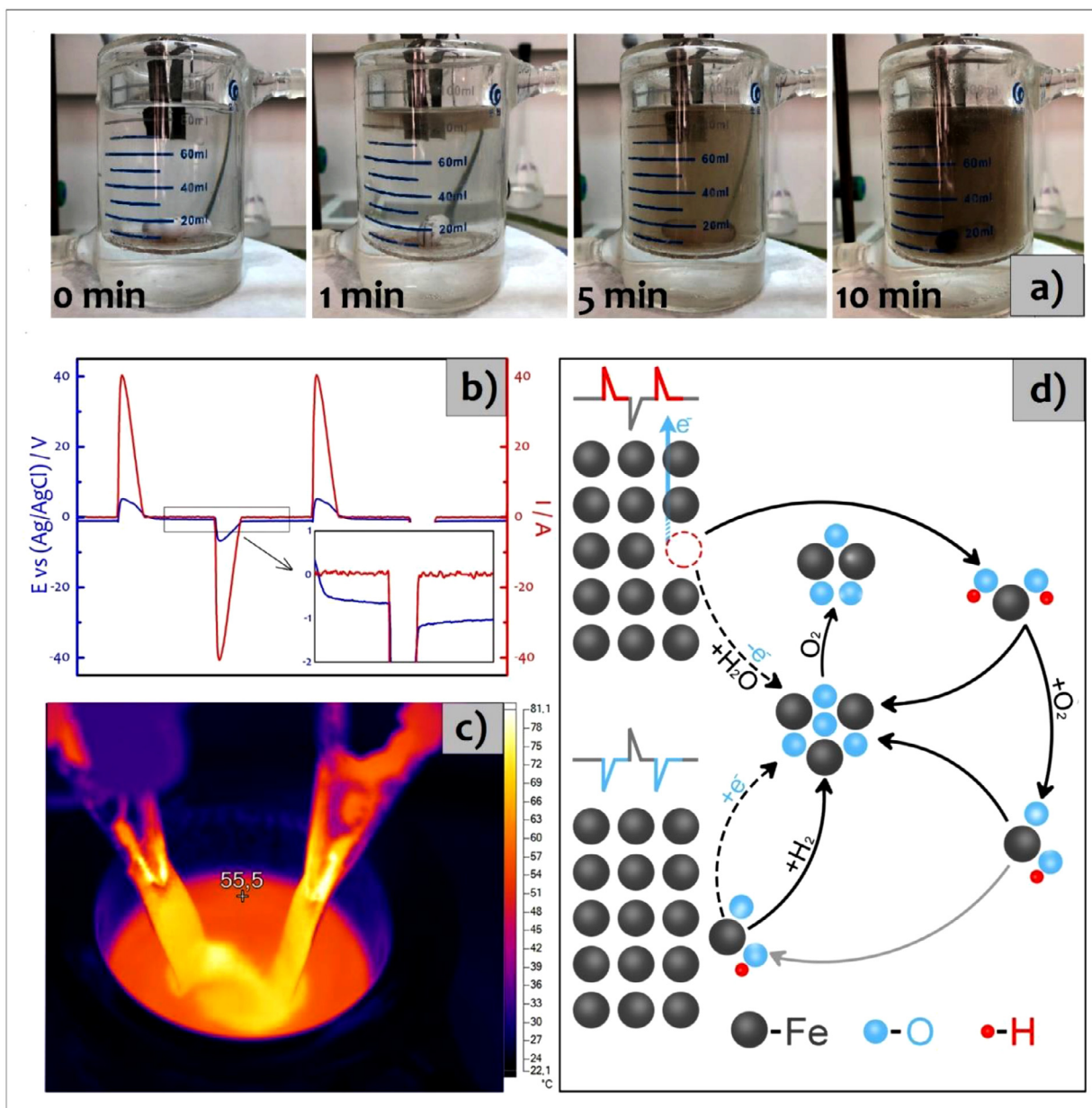
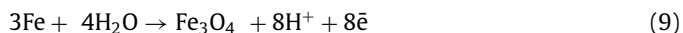


Fig. 4. a) The formation of γ - $\text{Fe}_2\text{O}_3/\text{Fe}_3\text{O}_4$ nanocomposite; b) electrode potential and current variation during synthesis; c) temperature gradient within electrochemical cell during synthesis. d) Scheme of the main chemical and electrochemical reactions of γ - $\text{Fe}_2\text{O}_3/\text{Fe}_3\text{O}_4$ nanocomposite formation involving iron under PAC in a NaOH solution.

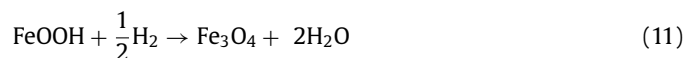
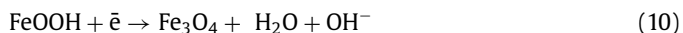
The direct growth of magnetite on the electrode surface according to reaction (9) is plausible under severe pulsed electro-synthesis conditions [63]:



Anodic water oxidation produces oxygen bubbles, which promote the removal of the already formed magnetite particles from the electrode surface. The suspended solids give a black color to indicate Fe_3O_4 formation (8, 9) (Fig. 4a).

An intense hydrogen bubbling (4) occurs via water reduction during the cathodic pulse and causes the electrode potential increase at the pulses due to ohmic losses (Fig. 4b) and electrolyte heating (Fig. 4c).

Additionally, ferric oxyhydroxide can be reduced to magnetite both electrochemically on the electrode surface (10) or chemically by generated hydrogen (11) [26]:



Magnetite Fe_3O_4 is thermodynamically unstable and rapidly converted to maghemite (isostructural to magnetite) even at room temperature [66]. The formation of a thin layer of maghemite γ - Fe_2O_3 proceeds via the diffusion of Fe^{2+} cations onto the nanoparticle surface and oxidation to Fe^{3+} in oxygen-saturated alkaline electrolyte under PAC synthesis conditions (12):



According to the above chemical and electrochemical reactions, the proposed scheme for the formation of $\text{Fe}_2\text{O}_3/\text{Fe}_3\text{O}_4$ nanocomposite under PAC in a NaOH solution is shown in Fig. 4d.

4. Conclusion

In summary, γ -Fe₂O₃/Fe₃O₄ nanocomposite was prepared via an electrochemical method using pulse alternating current and was characterized by XRD, TG/DSC, XPS, SEM and TEM. The mechanism of γ -Fe₂O₃/Fe₃O₄ nanocomposite formation was proposed. The sensor exhibited a fast electron transfer process in γ -Fe₂O₃/Fe₃O₄ nanocomposite. The optimized H₂O₂ sensor revealed a remarkable low limit of detection of 0.05 μ M, a wide linear range from 0.0002 to 8 mM, and a fast response time of 2 s. These results demonstrated that γ -Fe₂O₃/Fe₃O₄ prepared via an electrochemical method using pulse alternating current is a promising efficient material for electrochemical sensing of H₂O₂.

Declaration of Competing Interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

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Supplementary materials

Supplementary material associated with this article can be found, in the online version, at [doi:10.1016/j.electacta.2020.137723](https://doi.org/10.1016/j.electacta.2020.137723).

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